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[compound being] compounds produced from [fibres] fibers of different qualities and/or in different proportions, and (C) a binder [and, if appropriate, filler and/or additives, which is then pressed in] into a press [mould] mold and then pressing the same to form a green body, [characterized in that various pressing compounds are produced, which contain fibres of different qualities and/or in different proportions, and] wherein the press [mould] mold is filled with the [various] pressing compounds in a plurality of successive steps.

- 2. (Amended) <u>A process</u> [Process] according to Claim 1, wherein the press [mould] <u>mold</u> is filled without preforming.
- 3. (Amended) A process [Process] according to [one of the preceding claims, characterized in that fibres which] Claim 1, wherein said fibers have been coated with a layer of [pyrolysable] a pyrolyzable binder [are used].
- 4. (Amended) <u>A process</u> [Process] according to [one of the preceding claims, characterized in that fibres which] <u>Claim 1</u>, wherein said fibers have been coated with a layer of pyrolytic carbon and with a layer of [pyrolysable] <u>a pyrolyzable</u> binder [are used].

- 5. (Amended) A process [Process] according to [one of the preceding claims, characterized in that] Claim 1, wherein differently coated [fibres] fibers are used for the various pressing compounds.
- 6. (Amended) A process [Process] according to Claim 5, [characterized in that] comprising filling the press mold [mould is filled] with the differently coated [fibres] fibers in such a manner that a green body is formed[,] from which it is possible to obtain a [fibre] fiber composite material with a substantially graphite core and a substantially ceramic surface.
- 7. (Amended) A process [Process] according to Claim 6, [characterized in that fibres] wherein fibers with a pronounced coating are used for the substantially graphite core and [fibres] fibers with a thin coating and/or [fibres] fibers without a coating are used for the substantially ceramic surface.
- 8. (Amended) <u>A process</u> [Process] according to Claim 6, [characterized in that fibres] <u>wherein fibers</u> with a coating which is relatively unreactive with respect to the matrix are used for the substantially graphite core and [fibres] <u>fibers</u> with

a coating which is more reactive with respect to the matrix are used for the substantially ceramic surface.

- 9. (Amended) A process [Process] according to [one of the preceding claims, characterized in that] Claim 1, wherein substantially short [fibres] fibers or short [fibre] fiber bundles are used to produce the pressing compounds.
- 10. (Amended) <u>A process</u> [Process] according to [one of the preceding claims, characterized in that fibres] <u>Claim 1</u>, wherein <u>fibers</u> of different lengths are used for the various pressing compounds.
- 11. (Amended) A process [Process] according to [one of the preceding claims, characterized in that fibres] Claim 1, wherein fibers made from different materials are used for the various pressing compounds.
- 12. (Amended) <u>A process</u> [Process] according to [one of the preceding claims, characterized in that] <u>Claim 1, wherein</u> [to produce the pressing compounds] the individual components are processed into granules [, in particular by being pelletized] <u>to</u>

produce the pressing compounds, and the granules are dried and pressed to form the green body.

- 13. (Amended) A process [Process] according to Claim 12, [Characterized in that] wherein the granules are pressed by dry or hot extrusion.
- 14. (Amended) A process [Process] according to [one of Claims] Claim 1 [to 11, characterized in that to produce the pressing compound], wherein the individual components are mixed in a kneader to produce the pressing compound and the mixture is pressed to form a green body.
- 15. (Amended) A process [Process] according to [one of the preceding claims, characterized in that] Claim 1, wherein a heat-curable binder is added to the pressing compound, and the pressed green body is cured by heating.
- 16. (Amended) [Fibre] A fiber composite material containing [fibres] fibers with a high hot strength, based on carbon, silicon, boron and/or nitrogen, which are reaction-bonded to a silicon-based matrix, [characterized in that it can be

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produced using] $\underline{\text{made by}}$ the process [according to] $\underline{\text{of}}$ one of Claims 1 to 15.

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17.(Amended) [Fibre] <u>A fiber</u> composite material according to Claim [16, characterized in that it contains fibres] <u>1, containing fibers</u> with a layer of carbon and/or pyrolytic carbon.

Please cancel Claims 18/20 without prejudice or disclaimer.

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Please amend Claim 21 as follows:

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[according to Claim 19, characterized in that] made by the process of Claim 6, wherein the substantially graphite core contains few or no [fibres] fibers which are reaction-bonded to the matrix, and the substantially ceramic surface contains predominantly or exclusively [fibres] fibers which are reaction-bonded to the matrix.--



Please cancel Claims 22-24 without prejudice or disclaimer.